

# Work Order ID 86864

July-06-12 3:17:35 PM

**\*86864\***

Page 1

Item ID: D044-719-011L02

Revision ID:

Accept

Item Name: Cabin Floor Protector (Black)

**\*N900040100\***

Setup Start **\*NS1\***

Start Date: 7/06/12 Start Qty: 2.00

Stop **\*NS2\***

Required Date: 7/06/12 Req'd Qty: 2.00

**\*2\***

Cust Item ID:

Reference:

**\*2\***

Customer:

Approvals:

Process Plan:

Date: 12/07/10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3281

Rev F

DSI 9504

A

100

**\*100\***

DC

Document Control

DOCUMENT CONTROL

*SD*

0.00

**DAS**  
**16**

Memo

0.00

Photocopy bluefile and create labels per PPP D044-719-011L02 CHG004

*12/08/12*

*MCS 12/08/12*

110

**\*110\***

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

*12/8/23 SD*

# WORK ORDER CHANGES

W/O:							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# WORK ORDER NON-CONFORMANCE (NCR)

NCR:								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QANCRWO RevE

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QANCRWO RevE

# Picklist Print

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Page 1

Work Order ID: 86864

Parent Item: D044-719-011L02

Parent Item Name: Cabin Floor Protector (Black)

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 10.03.03 LL by:EC IPP Rev:B as per DSI 9504 DD 10.03.08 verified

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<div><div>D2854-1-100</div><div>Velcro Strip, Looped</div><div>Q 100 Long</div></div>		Manufactured	No			110	Each	4.0000	<div>50</div>	16	B 88555	SL SD	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST415		4							
				73764		4							
<div><div>D2854-3-100</div><div>Velcro Strip, Hooked</div><div>Q 100 Long</div></div>		Manufactured	No			110	Each	4.0000	<div>50</div>	16	B 88373	SL SD	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST415		4							
				73765		4							
<div><div>D3281-1L02</div><div>Floor Protector, Fwd LH (Black)</div></div>		Manufactured	No			110	Each	0.0000	<div>1</div>	2	B 86882	SL SD	
<div><div>D3281-2L02</div><div>Floor Protector, Fwd RH (Black)</div></div>		Manufactured	No			110	Each	0.0000	<div>1</div>	2	B 86721	SL SD	
<div><div>D3281-3L02</div><div>Floor Protector, Aft LH (Black)</div></div>		Manufactured	No			110	Each	0.0000	<div>1</div>	2	B 86897	SL SD	
<div><div>D3281-4L02</div><div>Floor Protector, Aft RH (Black)</div></div>		Manufactured	No			110	Each	0.0000	<div>1</div>	2	B 86730	SL SD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFERENCE ONLY

## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40

REF FAA STC: SR02051NY

REF EASA STC: EASA.IM.R.S.01075

### PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

### CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

### PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
	1	D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
	1	D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
	1	D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
	1	D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

### WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01






APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 10.02.24

CERT. NO.: SH04-40

ISSUE NO.: 1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9504	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR KIT, CLEAR	NTS
DATE	10.02.24	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

